

The University of Maine

**DigitalCommons@UMaine**

---

Annual Maine Aquaculture R&D and Education  
Summits

Conferences and Summits

---

Winter 1-17-2020

## **Mussel Sector: Maine in 2020**

Carter Newell

Follow this and additional works at: [https://digitalcommons.library.umaine.edu/ari\\_rd-ed](https://digitalcommons.library.umaine.edu/ari_rd-ed)

---

This Presentation is brought to you for free and open access by DigitalCommons@UMaine. It has been accepted for inclusion in Annual Maine Aquaculture R&D and Education Summits by an authorized administrator of DigitalCommons@UMaine. For more information, please contact [um.library.technical.services@maine.edu](mailto:um.library.technical.services@maine.edu).

# Mussel sector: Maine in 2020

Carter Newell, Ph.D, Pemaquid Mussel Farms [www.pemaquidmussels.com](http://www.pemaquidmussels.com)

Development goal: 5 fold increase in production  
within 10 years to \$15 million annually





Mussels are good for you: superfood!



## Nutrition Facts

Serving Size: 3 oz (85g)

### Amount Per Serving

**Calories** 146      **Calories from Fat** 34

**% Daily Value\***

**Total Fat** 3.81 g      **6%**

Saturated Fat 0.72 g      **4%**

Trans Fat

**Cholesterol** 47.6 mg      **16%**

**Sodium** 313.65 mg      **13%**

**Potassium** 227.8 mg      **7%**

**Total Carbohydrate** 6.28 g      **2%**

Dietary Fiber 0 g      **0%**

Sugars

Sugar Alcohols

**Protein** 20.23 g

**Vitamin A** 258.4 IU      5%

**Vitamin C** 11.56 mg      19%

**Calcium** 28.05 mg      3%

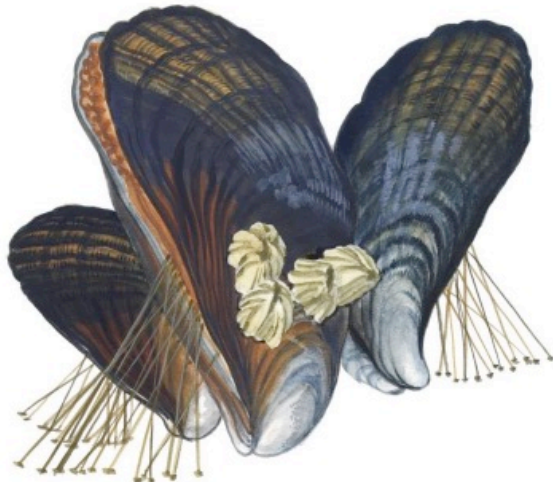
**Iron** 5.71 mg      32%

- High in Protein
- Low in Calories
- Good source of Omega-3 fatty acids (heart healthy)
- Good source of vitamin B-12, vitamin C, vitamin A, iron, selenium, calcium iodine and zinc

Farmed mussels are sustainable

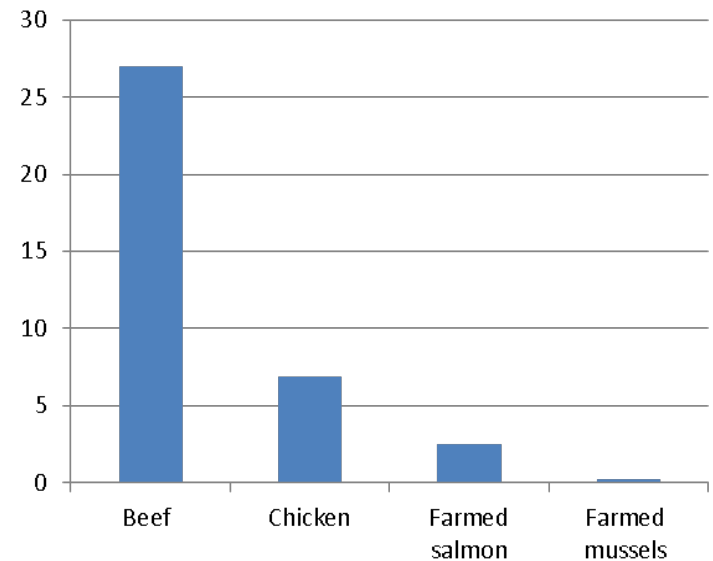


Farmed Mussels  
*Mytilus* spp., *Perna* spp.



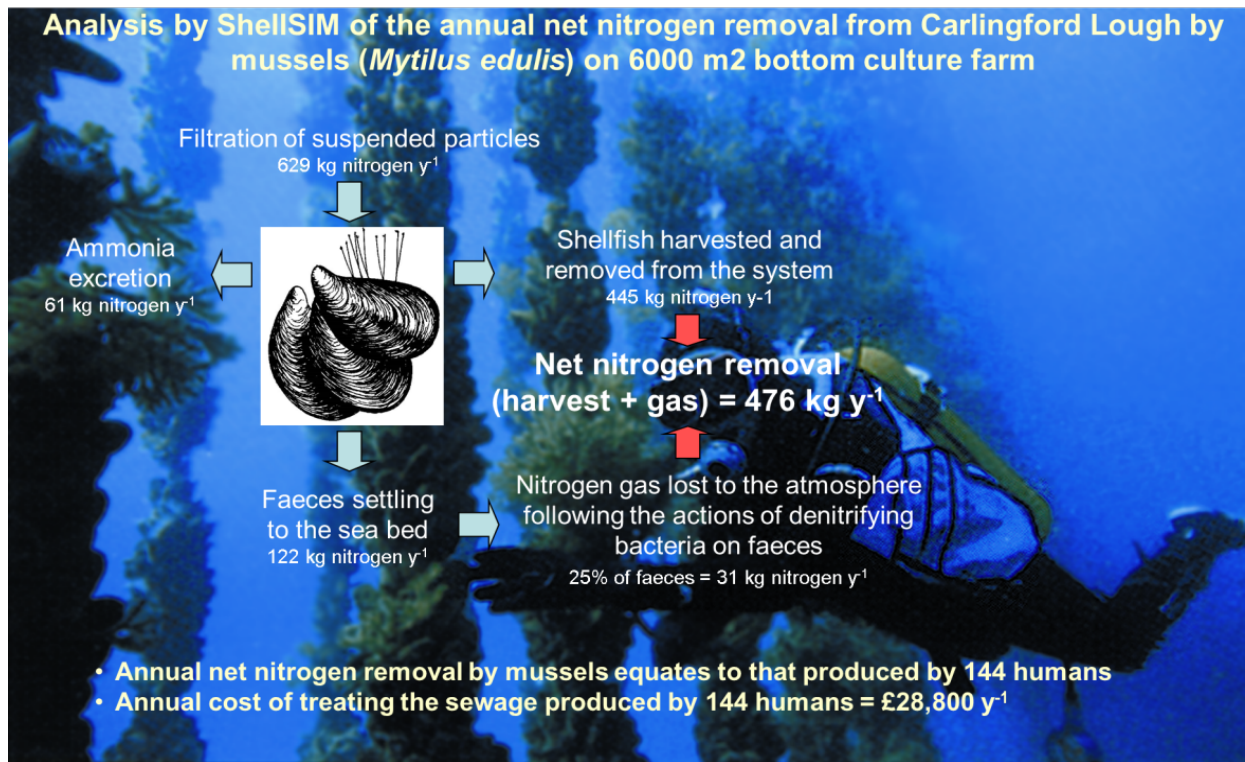
**BEST  
CHOICE**

CO<sub>2</sub> equivalents (kg) per kg of food



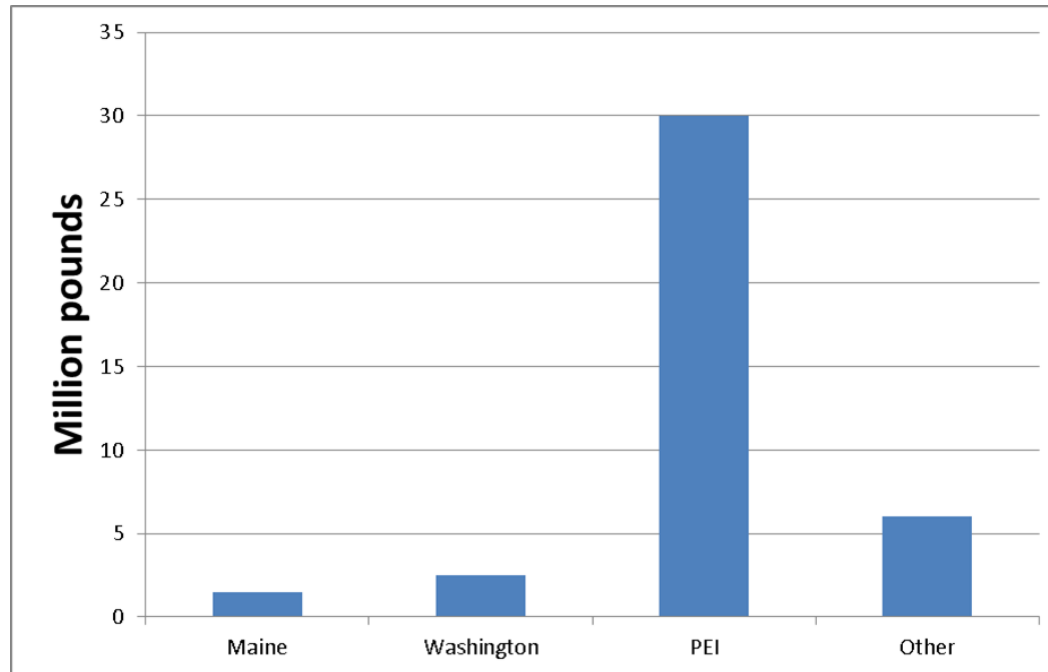


- Mussels improve water quality by reducing turbidity and increasing light penetration for submerged aquatic vegetation (SAV's)
- They reduce nitrogen causing coastal eutrophication
- They increase the biodiversity and biomass of marine organisms where the farms are located\*
- They are a cold water species and grow in temperatures under 20 C



\*Smaal, A.C., Ferreira, J.G., Grant, J., Petersen, J.K. and Strand, Ø. eds., 2018. *Goods and services of marine bivalves*. Springer

## Maine and U.S. mussel production lags way behind imports



World production of farmed mussel is over 3.5 BILLION pounds



# Is there a demand for high quality mussels from Maine?

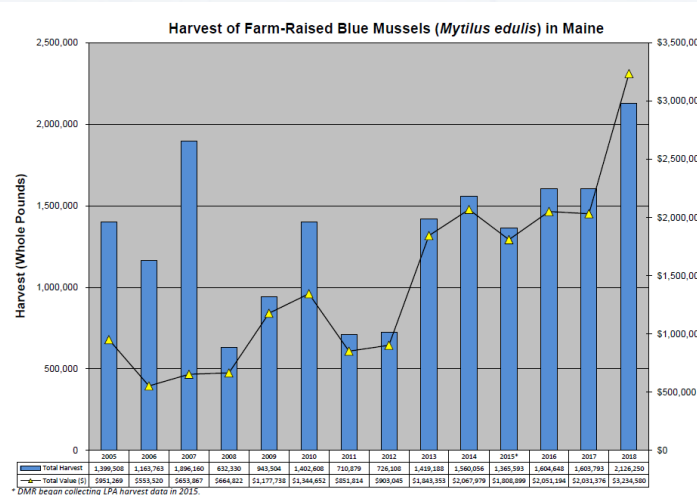
Projected 10-fold demand increase for Maine rope-grown mussels

## The PAST

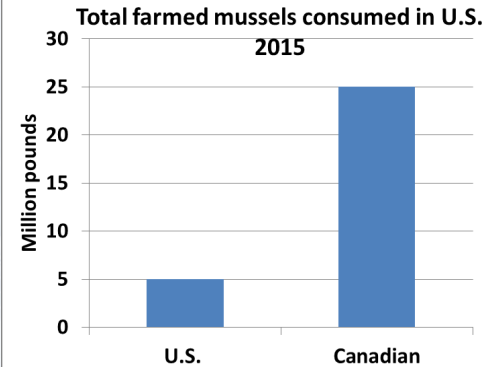
Total Maine farmed about  
**500,000 lbs**

Total wild about 12 million  
pounds

Production starting to rise

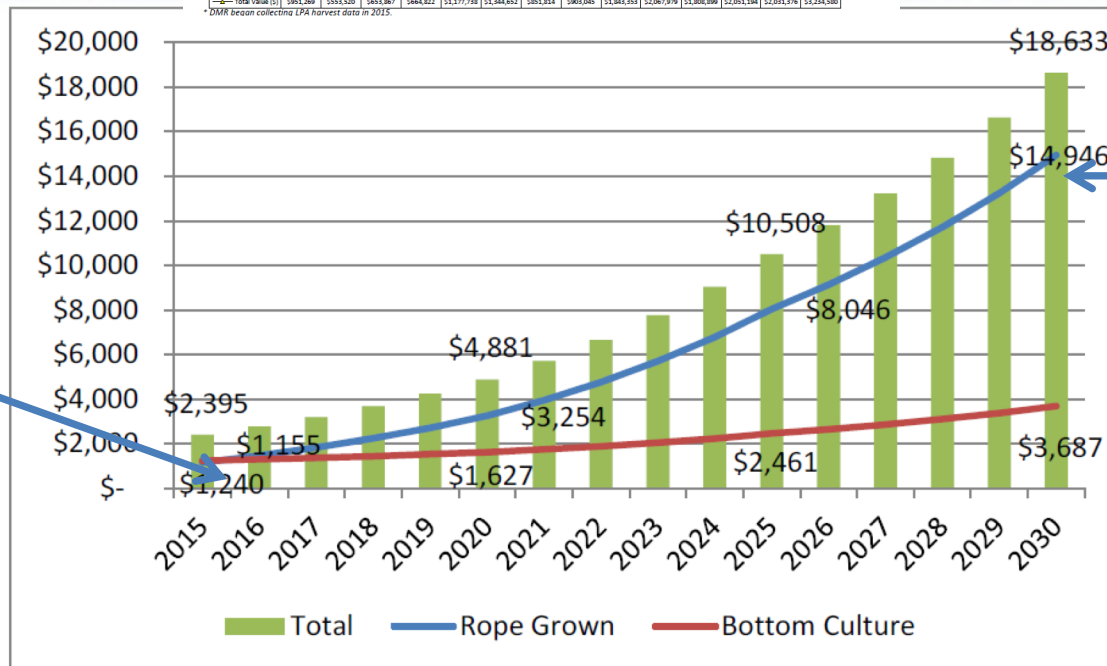


## Most mussels imported



## The PRESENT

Only about  
1 million  
lbs. worth  
\$2 million  
rope grown



## The FUTURE

Demand for  
**\$15 million**  
rope grown

\*GOMRI  
study by  
the Hale  
Group  
(2016)

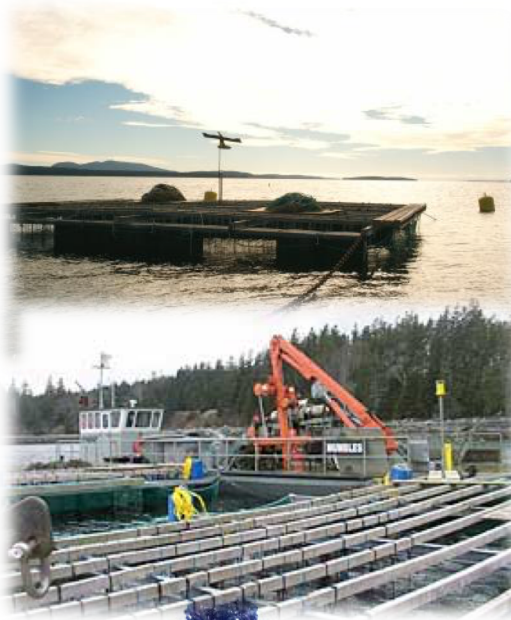
Figure 35. Projected Maine farmed mussel revenue 2015 - 2030 (best estimate scenario). Source: The Hale Group research

Maine has vast amounts of semi-exposed bays suitable for mussel farming





# Raft culture is the future (due to ducks)



Bottom culture



Raft culture

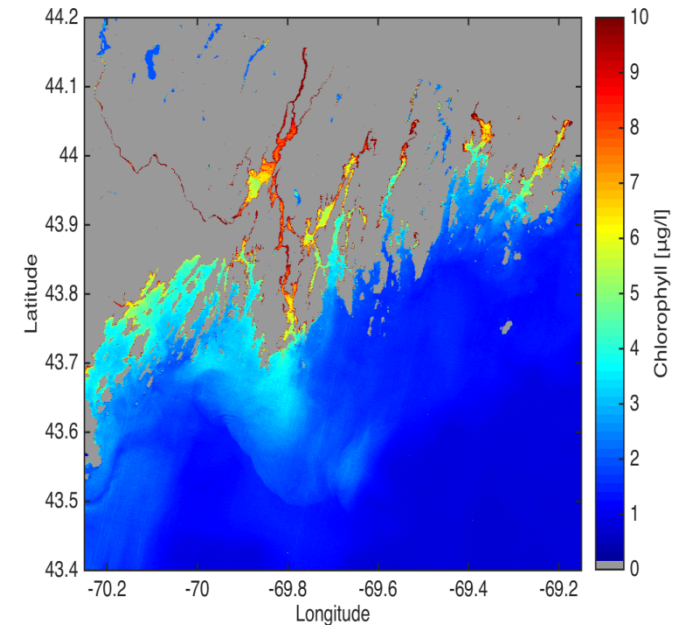


Longline culture

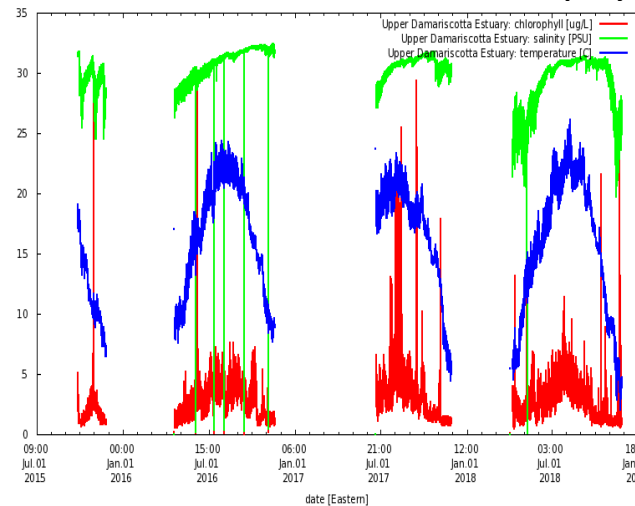


# Advances in coastal oceanography and modeling in support of shellfish aquaculture development: NSF, Sea Grant

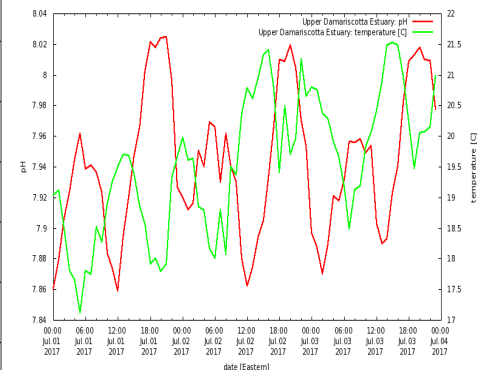
- **Remote sensing** of shellfish growth drivers (conditions which are optimal for shellfish growth and farm productivity): **SPATIAL COVERAGE**
- Use of continuous **monitoring buoys** in shellfish growing areas to understand what drives primary production and food quality in the coastal zone. **TEMPORAL COVERAGE**



Chlorophyll a mid-coast Maine



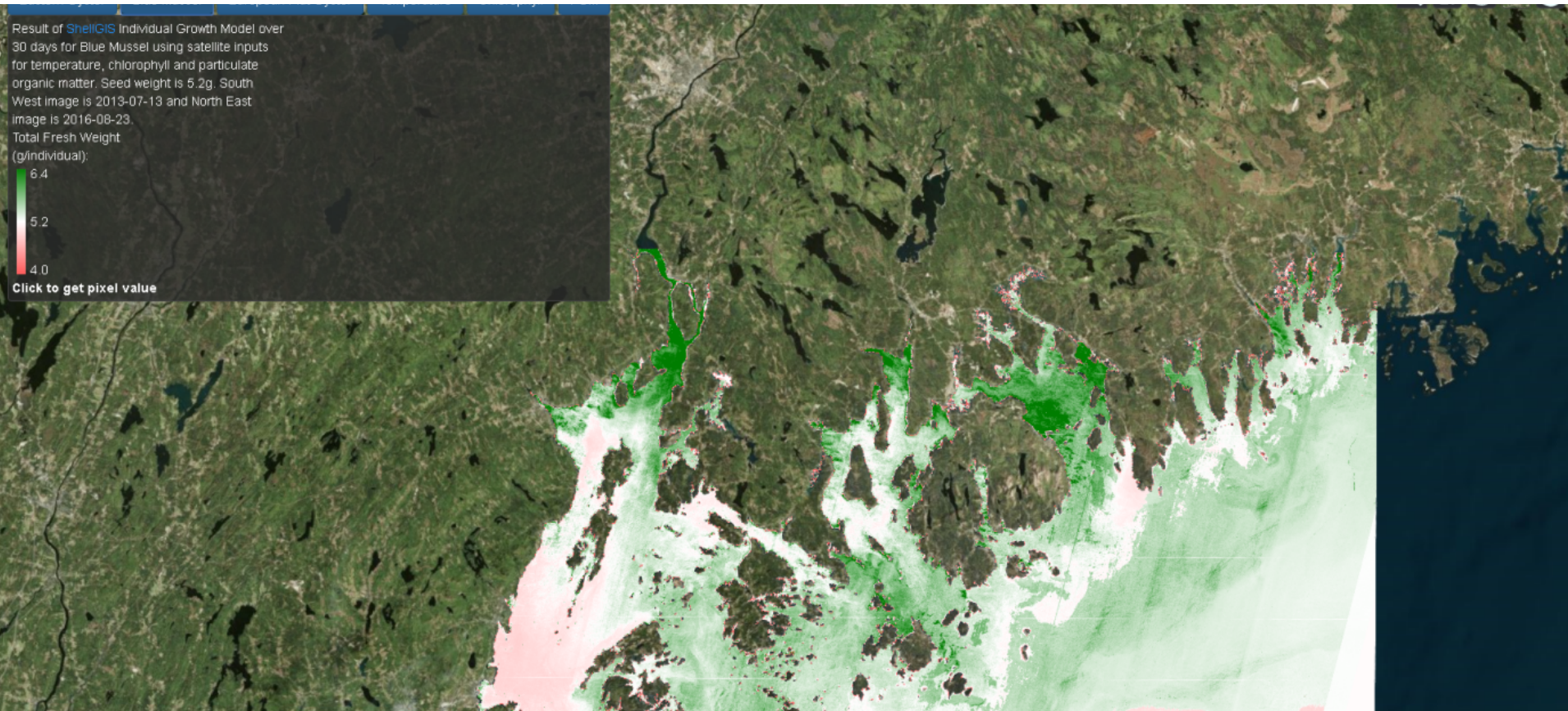
Temp, sal, chl a over 4 years



pH and temp over 2 tidal cycles



REMOTE SENSING AND MODELLING (shellsim applied to each pixel)  
MAINE Relative growth of blue mussels based on satellite image of  
temp, chl a, and derived POM in Eastern Maine

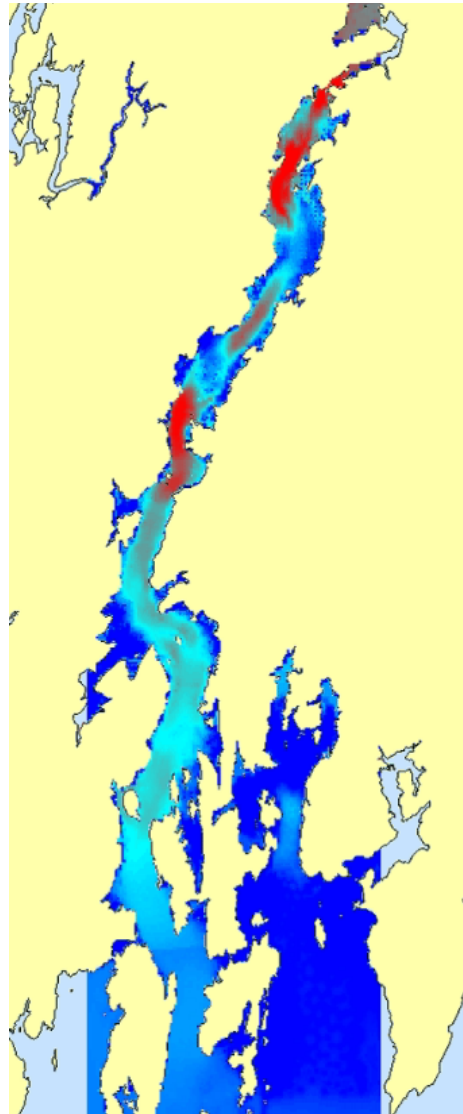


<http://www.shellgis.com/examples/TFWMidMaine.html>

Point and click to get growth results for 1 month

MAINE Bivalve production modeling in a GIS system populated with 50 m resolution mean water velocity, time series of shellfish growth drivers (temp, sal, chl<sub>a</sub>, POM, SPM), seeding density  
Predicted growth at all locations over a growing season

SHELLGIS  
Blue mussel growth  
over entire estuary  
at seeding density of  
200 m<sup>-2</sup>



Needs time series  
of growth drivers

- Buoys
- Water samples

Needs modeled  
water velocities



# Concept : New Technology

Technology readiness levels (TRL)\*

- TRL 1 – **basic principles** observed
- TRL 2 – technology **concept formulated**
- TRL 3 – experimental **proof of concept**
- TRL 4 – technology **validated in lab**
- TRL 5 – technology **validated in relevant environment**
- TRL 6 – technology **demonstrated in relevant environment**
- TRL 7 – system prototype **demonstration in operational environment**

**SUBMERSIBLE RAFT  
CONCEPT 2011**



- *TRL 8 – system **complete and qualified***
- *TRL 9 – actual system **proven**  
in operational environment*

**COMMERCIALIZATION  
2017-2019**

*Valley of  
death*

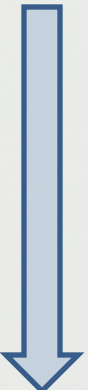
*\* From the Scottish Aquaculture Innovation Center (SAIC)*



# Timeline

- MTI **Phase O** - \$5,000 support for Phase I proposal – especially commercialization plan 2012
- USDA SBIR **Phase I** - \$100,000 scale model testing, CFD models, raft design, blueprints, structural model 2013
- USDA SBIR **Phase II** - \$450,000 materials testing, engineering, scale models, field testing of Mark I full scale raft 2014-2016
- MTI Business Accelerator Grant (**BAG**) - \$50,000 patent applications, business plan, website, technology transfer, MCED Top Gun, commercialization 2014-2016
- 2 utility patents obtained
- Formation of **new** raft **company** Undine Marine 2016 and R+D partnership Pemaquid Mussel Farms
- Me Dept. Agriculture **Development grant** to Undine \$50,000 matched by \$30,000 for Mark II (2017)
- **Pemaquid Mussel Farms \$1.5 Million commercialization (2017-2019) for 9 raft farm growing 500 tons per year.**
- Projected **\$1.5 million annual sales** generating 25% EBITA, franchise model to \$15 million annual sales (if successful)

R  
\$600,000



D  
\$1,500,000



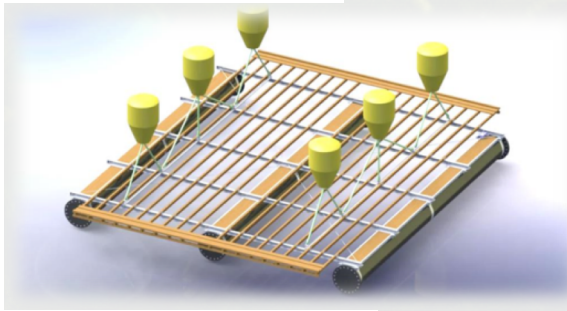
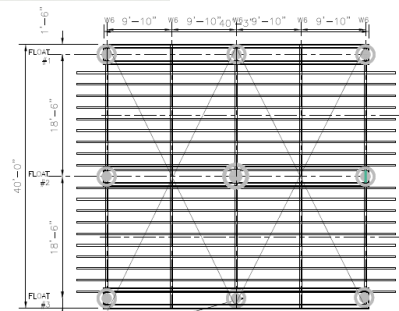


# Preliminary design work

## Materials testing: HDPE vs FRP



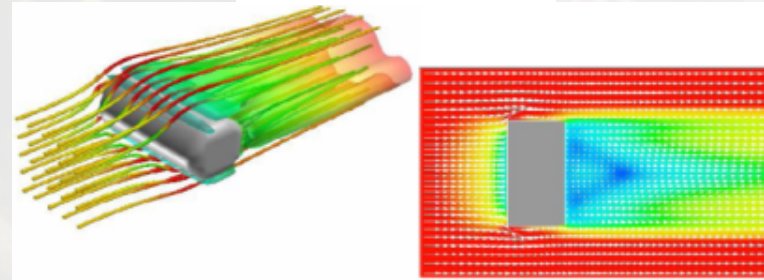
## Structural and CAD Models



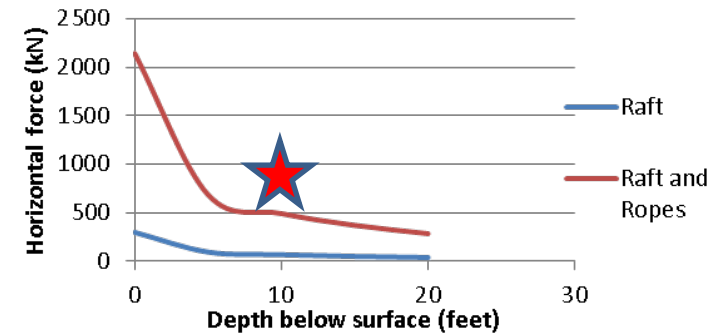
## 1/10 and 1/5 scale models



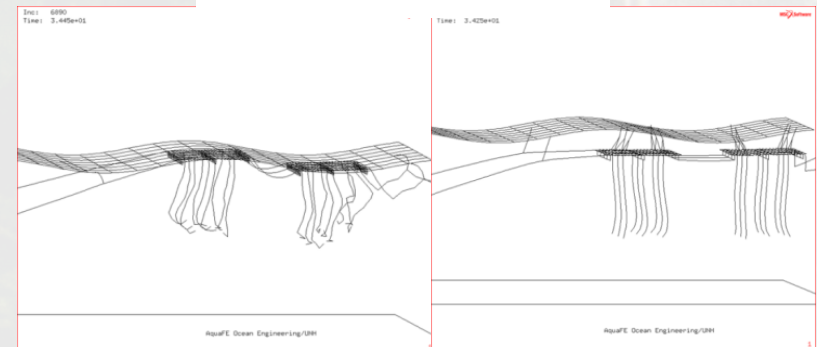
## CFD analyses



## Modeled horizontal forces on mussel raft due to 2.4 m wave and tides



## AQUA FE Model





# Construction and deployment

- Modular components assembled at steel yard
- 1 ton plow anchors, lines and tension buoys assembled on barge
- Raft “kit” delivered at low tide, assembled, towed to site and tensioned in one day





# Performance and yield

Station keeping



Seed collection



Feeding behavior





# Commercialization requires integrated business plan

Economy of scale needed 9 rafts in a grid, advanced harvesting and processing machinery, bagging and cold storage distribution center



Processing at sea



Packing, cold storage and distribution center



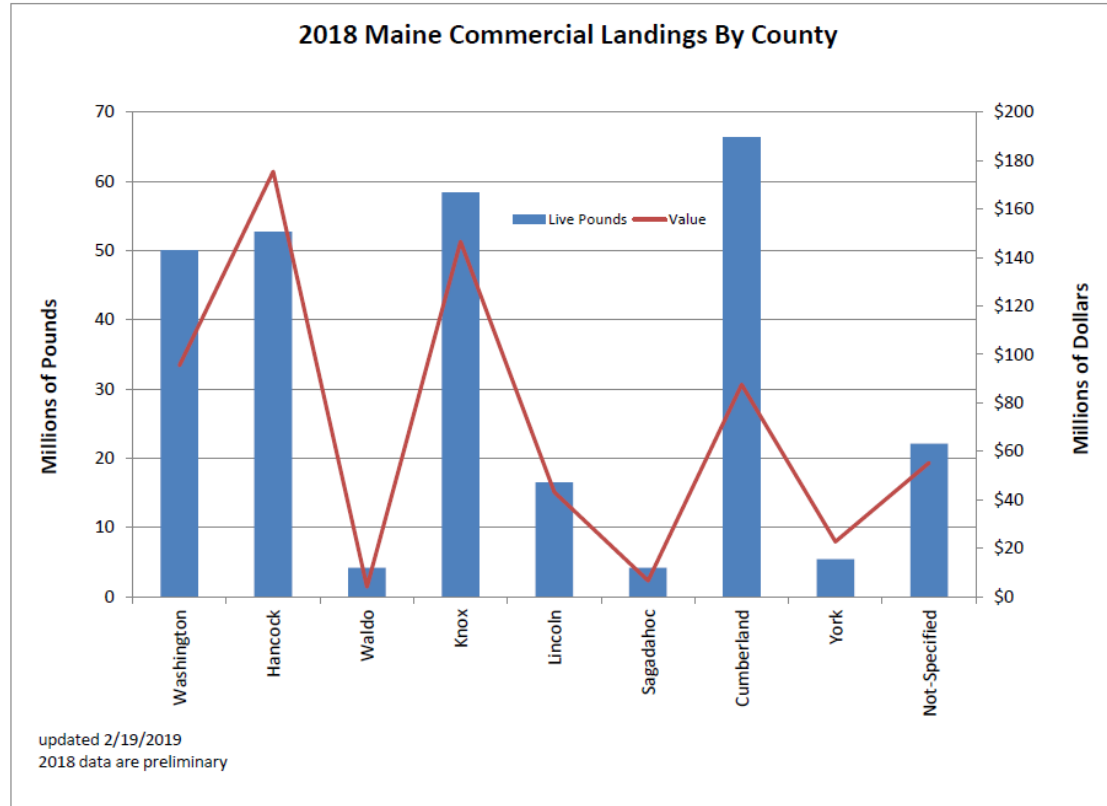
Bagging and tagging line





# Workforce development and SES

**Location** of existing fishing fleet in Maine – locate the farms where there is an existing fleet of fishermen with local knowledge and infrastructure



New Zealand has a good model of **training** based on industry-supplied skills needed by the employees to carry out ocean based and land based operations

**Fishermen training** is not your typical STEM-based pathway and requires innovation

- Growing, harvesting and processing technology is key to maintaining a profitable business enterprise (tech transfer)
- Reducing risk from Eider Duck, starfish predators
- Storm damage
- Red tides, pollution closures
- Automation of predator net cleaning
- Automation of submerged aquaculture systems
- Ocean acidification and wild mussel seed
- Outcome based research model (SAIC, Scotland) the best way to go instead of single agency RFP processes
- Come to my session to learn more about optimizing seed collection, site selection, production technology and R+D priorities
- Development of value added products will double jobs and value in this sector

## Where can we go from here?

- Use the husbandry questions from growers as a guide to research
- Learn more about our mussel growing areas
- Experiment with different strategies
- Collaborate across regions to test hypotheses and create a knowledge base for good decision making

